

Karlsruhe Institute of Technology



Institute for Applied Materials

# In-situ characterization of tetrahedral microlattices

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**Motivation** for the research is a better understanding of the role of node shape and defects in the polymeric base material on the deformation behavior of tetrahedral microlattices under compressive load.

- Manufacturing of polymeric microlattices by 3D direct laser writing
- Solution 30 X-Ray nanotomography (NanoCT) for structural and mechanical analysis

X-Ray source	condenser lens	sample	phase ring	X-Ray camera



# **Results of NanoCT scans**

Precise structural analysis of 3D microlattice structures



3D model



beam shape and dimensions

### Mechanical results by ex-situ and in-situ compression tests

In-situ compression testing with NanoCT load stage

Ex-situ compression testing with Nanoindenter









Relative density

Defect and pore analysis



Volume or surface mesh for further processing with FEM software

#### Take away:

- Precise geometry and defect characterization of polymeric microlattices by 3D X-Ray nanotomography
- In-situ compression tests reveal shape changes and instability

# **Outlook:**

- Pyrolysis of polymeric lattices to glassy carbon in a vertical furnace and subsequent NanoCT analysis
- 3D Digital Volume Correlation of brittle nanolattices

localization at internal imperfections

DIC and DVC analysis to investigate the influence of node shape and internal defects on the global deformation behavior



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[Zeiss] after Carl Zeiss X-ray Microscopy, Inc., Hrsg. Xradia Ultra

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Load Stage User's Guide - Rev B. [Ncorr] Calculations by Ncorr (Open Source 2D-DIC Matlab Software)

